



ISO-9001-2015 Certified

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# TECHNICAL BULLETIN

## EPOXIOHM™ EO-84M-1HTK HIGH CONDUCTIVITY EPOXY ADHESIVE

EO-84M-1HTK is one part, silver filled, high electrical & thermal conductivity, epoxy adhesive for die attach, semiconductor and other microelectronics applications.

EO-84M-1HTK is designed for bonding a variety of bare semiconductor devices to a lead frame or substrate. It may also be suitable as a solder replacement or other applications requiring a snap cure, electrically conductive adhesive.

### TYPICAL HANDLING PROPERTIES:

Consistency	Smooth paste
Viscosity @ 25°C (CP51)	
@ 0.5 rpm	44,000 cp
@ 5 rpm	13,500 cp
Thixotropic Index (0.5 rpm/5 rpm)	3.26
Shelf life @ 0°C	4 months
@ <20°C	3 month
Recommended Cure: (Bondline curing Temperature)	
1 hour @ 150°C	
15 minutes @ 175°C	

### TYPICAL CURED PROPERTIES:

(Tested at 25°C unless otherwise indicated)

Color	Silver
Hardness, Shore D	90
Lap Shear Strength to Aluminum, psi	1600
Volume Resistivity, ohm-cm	0.0003
After 100 hrs @ 150°C	0.0003
After 1000 hrs @ 150°C	0.0008
Glass Transition Temperature, °C	106
Service Temperature, °C	-55 to 200
Thermal Conductivity, W/mK	10.5
Coefficient of Thermal Expansion, ppm/°C	
Below Tg	53
Above Tg	190
Ionic Impurities:	
Chloride (Cl-)	< 50 ppm
Sodium (Na+)	< 10 ppm
Potassium (K+)	< 10 ppm

### INSTRUCTIONS FOR USE:

1. Remove from the freezer or refrigerator if needed. Do not remove the cover and let it thaw at room temperature for about 5 to 10 minutes depends on the quantity.
2. Wipe any condensed moisture from the container and open the cover.
3. Apply to clean bonding surfaces and cure as recommended to achieve the desired properties.
4. Typical cured properties were determined using recommended cure schedule.
5. Some difference in properties may occur with the alternate or other cure schedules.

### AVAILABILITY:

**Premixed and frozen** - Packaged in 1cc, 3cc, 5cc, 10cc disposable syringes and 1lb. container.

### FOR INDUSTRIAL USE ONLY:

Practices of good housekeeping, safety and cleanliness should be followed before, during and after use.

### WARNING!

Adequate ventilation of workplace and ovens is essential. These materials may cause injury to the skin following prolonged or repeated contact and dermatitis in susceptible individuals. In case of skin contact, wash thoroughly with soap and water. For eyes, flush immediately with plenty of water for at least 10 minutes and seek medical attention. Refer to Safety Data Sheet (SDS) for additional health and safety information.

**DISCLAIMER:** All data given here is offered as a guide to the use of these materials and not as a guarantee of their performance. The user should evaluate their suitability for own purposes. Properties are typical and should not be used in preparing specifications. Statements are not to be construed as recommendations to infringe any patent.